



Machinery/plant

Horizontal boring machine: TOS WHC 13.8B (TNC 530)

Clamping area:	2200*1800mm	Spindle travel (ø130): 900mm
Longitudinal travel (x):	3500mm	Table load (max): 12500kg
Vertical travel (y):	2500mm	Tool exchanger
Cross travel (z):	2000mm	

Horizontal boring machine: TOS WHN 13.8B (TNC 150)

Clamping area:	1800*1600mm	Spindle travel (ø130): 900mm
Longitudinal travel (x):	3500mm	Table load (max): 12500kg
Vertical travel (y):	2000mm	
Cross travel (z):	2000mm	

Bed milling machine: Correa A20/35 (TNC 150)

Clamping area:	3500*800mm	Table load (max): 5000kg
Longitudinal travel (x):	3000mm	
Vertical travel (y):	1000mm	
Cross travel (z):	1000mm	

Bed milling machine: Correa A25/35 (TNC 355)

Clamping area:	3500*1000mm	Table load (max): 7000kg
Longitudinal travel (x):	3000mm	
Vertical travel (y):	1500mm	
Cross travel (z):	1200mm	

Multi operational milling machine: MAS (TNC 426)

Clamping area:	1300*600mm	Table load (max): 2000kg
Longitudinal travel (x):	1200mm	Tool exchanger
Vertical travel (y):	600mm	
Cross travel (z):	800mm	

Vertical lathe: Comau VTL-13 (CNC Siemens)

Clamping area:	ø1200mm	Tool exchanger
Max diameter:	ø1400mm	
Max vertical travel:	H=800mm	
Table load (max):	8.000kg	



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Cnc-lathe: Mori-Seiki SL-3H (CNC Fanuc)

Swing over bed:	570mm	
Swing over saddle:	510mm	Rec. max turning diameter: 240mm
Max X-travel:	160mm	Spindle passage: 42mm
Max turning length:	560mm	

Capstan lathe: MEUSER MIV

Max turning length:	3200mm	Tailstock centre load: 2.500kg
Diameter over prism:	ø850mm	Spindle passage: 92mm

Teach in-lathe: Ecoca EL-6120 (CNC Mitsubishi)

Swing over bed:	610mm
Swing over saddle:	400mm
Max drill:	82mm
Max turning length:	2000mm

Bandsaw: Metora 300RR (semi automatic)

	Cutting 90°-cross section	Cutting 45°-cross section
Round bar/iron:	320mm	220mm
Square pipe:	300mm	210mm
Rectangular pipe:	200*360mm	150*250mm

Bandsaw: Imet VTF 500 (semi automatic)

	Cutting 90°-cross section	Cutting 45°-cross section
Round bar/iron:	300mm	220mm
Square pipe:	300mm	210mm
Rectangular pipe:	500*300mm	400*200mm

Circular bending machine: Haeusler (4-rolls)

Bending length (max):	3000mm
Bending diam. (min):	270mm
Bending thickness (max):	12mm

Circular bending machine: Roundo PV-5L (conventional)

Bending length (max):	2500mm
Bending diam. (min):	200mm
Bending thickness (max):	4mm



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Profile/Pipe rolling mill: Roundo R6-S

Max pipe:	ø140*16
Max beam:	UNP 300
Max L-bar	150x150x16

Press break: Arboga XKA 200-20 (conventional)

Press force:	200 ton
Bending length:	at t=13mm, 1800mm (S235 kval.) at t=8mm, 3100mm (S235 kval.)
Working length:	3100mm

Vertical press: Compac (conventional)

Press force (max):	60 ton
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Vertical press: Fjellman 300ton (C-press)

Press force (max):	300 ton	Ram travel: 1200mm
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Power-shears: Haco HSLX (with control system)

Plate thickness (max):	15mm (S235 kval.)
Cutting width (max):	3100mm
Control system:	SC 5

Welding positioner

7 units (100kg-10000kg)

Finally we have a wide network of associates who we cooperate with within the following areas: gas-, plasma-, water- and laser cutting, turning, surface treatment, other processing, construction, hydraulics, and electrical installation.